|  | Application No.   | Applicant(s)                    |       |  |
|--|---|---------------------------------|-------|--|
|  | 10/567,640  | SPENCER ET AL.                  |       |  |
| Notice of Allowability   | Examiner  | Art Unit                        |       |  |
|  | Ling-Siu Choi   | 1713                            |       |  |
| The MAILING DATE of this communication appears on the cover sheet with the correspondence address All claims being allowable, PROSECUTION ON THE MERITS IS (OR REMAINS) CLOSED in this application. If not included herewith (or previously mailed), a Notice of Allowance (PTOL-85) or other appropriate communication will be mailed in due course. THIS NOTICE OF ALLOWABILITY IS NOT A GRANT OF PATENT RIGHTS. This application is subject to withdrawal from issue at the initiative of the Office or upon petition by the applicant. See 37 CFR 1.313 and MPEP 1308. |   |                                 |       |  |
| 1. This communication is responsive to <u>02/10/2007.</u>  |   |                                 |       |  |
| 2. Maria The allowed claim(s) is/are 1-10.   |   |                                 |       |  |
| 3.   |   |                                 |       |  |
| Attachment(s)  1. ☐ Notice of References Cited (PTO-892)  2. ☐ Notice of Draftperson's Patent Drawing Review (PTO-948)  3. ☐ Information Disclosure Statements (PTO/SB/08), Paper No./Mail Date  4. ☐ Examiner's Comment Regarding Requirement for Deposit of Biological Material  | 5.  Notice of Informal Pages No./Mail Date 7.  Examiner's Amendm 8.  Examiner's Stateme 9.  Other | (PTO-413),<br>e<br>nent/Comment | wance |  |
|  |   |                                 |       |  |

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## **DETAILED ACTION**

1. This Office Action is in response to the Response A filed 02/10/2007. Claims 1-10 are now pending, wherein claims 1-8 are drawn to a glass-filled coupled impact propylene copolymer composition and claims 9-10 are drawn to a method for blow molding the composition into an automotive article.

## Allowable Subject Matter

- 2. Claims 1-10 are allowed.
- 3. The following is an examiner's statement of reasons for allowance:

The present claims are allowable over the closest references: Ramanathan et al. (US 2003/0069362 A1), and Geddes et al. (US 4,997,875).

## Summary of Claim 1:

| A gl | ass-filled coupled impact propylene copolymer composition comprising                       |
|------|--|
| Α    | a coupled impact propylene copolymer   |
| В    | a glass fiber  |
| С    | optionally a functionalized olefin polymer in a sufficient amount to act                   |
|      | as a compatibity agent between the coupled impact propylene copolymer and the              |
|      | glass fiber  |
| whe  | rein the glass-filled coupled impact propylene copolymer composition has a <u>flexural</u> |
| mod  | lulus as determned by ASTM D 790 of at least 5000 mPa                                      |

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Ramanathan et al. disclose a coupled propylene polymer composition comprising a coupled impact propylene copolymer and optionally one or more of a polyolefin elastomer, a thermoplastic polymer or a filler, wherein the coupled impact propylene copolymer is the product of the impact propylene polymer and the coupling agent which is a sulfonyl azide such as 4,4'-oxy-bis(sulfonylazido)benzene; the filler can be a glass fiber; the additional thermoplastic polymer can be a functionalized polypropylene such as maleated polypropylene which reads on the compatibility agent ([0023], [0030], [0032], claims 1-3, 5, and 10). Attention is directed to the Table I, wherein Example 1, 2, or 3 has the flex modulus of  $3.26 \times 10^5$  psi (2247.7 mPa),  $1.58 \times 10^5$  psi (1089.4 mPa), or 2.42 x 10<sup>5</sup> psi (1668.5 mPa), respectively. Ramanathan et al. further disclose a process for blow molding a coupled impact propylene polymer composition, comprising the steps of (A) extruding a coupled impact propylene polymer in an extruder through a die; (B) forming a molten tube-shaped parison; (C) holding the parison within a shaping mold; (D) blowing a gas into the mold so as to shape the parison according to the profile of the mold; and (E) yielding a blow molded automotive article (([0023], [0030], [0032], claims 1-3, 5, 10, 14 and 17). However, Ramanathan et al. do not teach or fairly suggest a coupled propylene polymer composition comprising a coupled impact propylene copolymer, a glass fiber, and optionally a functionalized olefin polymer. wherein the glass-filled coupled impact propylene copolymer composition has a flexural modulus of at least 5000 mPa.

Geddes et al. disclose a composition comprising (A) a propylene copolymer, (B) a fiber reinforcing agent, and (C) a coupling agent, wherein the reinforcing agent is

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glass fiber and the coupling agent is a maleic anhydride-modified propylene polymer; the propylene homopolymer has a melt flow rate (MFR) of about from 55-430 dg/min (abstract; col. 3, lines 8-14; claims 1, 6, and 8). However, Geddes et al. do not teach or fairly suggest a coupled propylene polymer composition comprising a coupled impact propylene copolymer, a glass fiber, and optionally a functionalized olefin polymer, wherein the glass-filled coupled impact propylene copolymer composition has a flexural modulus of at least 5000 mPa.

In light of the above discussion, it is evident as to why the present claims are patentable over the prior art.

Any comments considered necessary by applicant must be submitted no later than the payment of the issue fee and, to avoid processing delays, should preferably accompany the issue fee. Such submissions should be clearly labeled "Comments on Statement of Reasons for Allowance."

## Conclusion

4. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Ling-Siu Choi whose telephone number is 571-272-1098.

If attempt to reach the examiner by telephone are unsuccessful, the examiner's supervisor, David Wu, can be reach on 571-272-1114.

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LING-SUI CHOI PRIMARY EXAMINER

March 15, 2007